



Information required by EPA

1. The only dry grinding done at this facility is with hand held grinders.
2. The floors are swept at least 2 times per week and the exhaust fans run constantly.
3. TRAK-FHM7 DPM BED MILL VICTOR 1363H RADIAL ARM DRILL
4. Most work is done with cutting fluids. The areas are cleaned at least twice a week and the exhaust fans run.
5. A pressure pot is used.
6. Col-Met Spray Booth we use Grainger product 2W001 Spec. sheet attached.
7. 0371 hired 02/08/11
0426 hired 02/10/15
8. The first employee spent 2 weeks training the second employee.
9. The paint gun is cleaned at the end of each shift. They are flushed with xylene and rinsed with R7K54 reducer.
10. We mig weld.
11. a. Mig welding
b. There are 4 exhaust fans in the facility



c. There are no plans at this time to implement any additional methods.

12. See spreadsheet

13. See spreadsheet

14. See spreadsheet

15. See spreadsheet

16. 53051BE phosphatizer 5175 gal 1035 gal per year

17. Old laser 84,203 lbs/month

New laser 76,087 lbs/month

Waterjet 12,834 lbs/month

18. 12'' duct to 24'' duct connected to large exhaust fan

19. We bought the building in July 1992.

Welding and grinding started immediately.

Painting started in 1993

Old laser purchased 1997

Mill purchased September 1911

Waterjet purchased July 2012

New laser installed April 2015



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